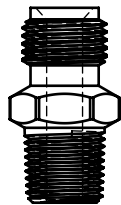


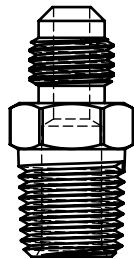
Rev	Date	Properties

**1/4" Inverted Flare  
7/16"-24 UNS-2A**



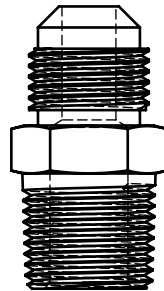
**1/8"-27 NPT  
MBS#402213**

**1/4" SAE  
45 Degree  
7/16"-20 UNF-2A**



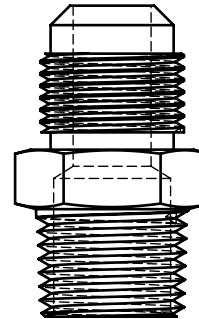
**1/4"-18 NPT  
MBS#402024**

**3/8" SAE  
45 Degree  
5/8"-18 UNF-2A**



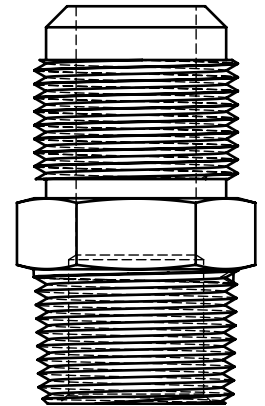
**3/8"-18 NPT  
MBS#402003**

**1/2" SAE  
45 Degree  
3/4"-16 UNF-2A**



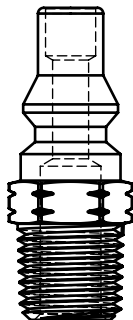
**1/2"-14 NPT  
MBS#402022**

**3/4" SAE  
45 Degree  
1 1/16"-14 UNS**



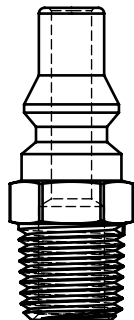
**3/4"-14 NPT  
MBS#402133**

**1/4" Male QD Plug  
Low Pressure  
Model 250**



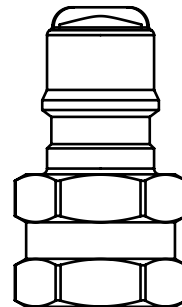
**1/4"-18 NPT  
MBS#401132**

**1/4" Male QD Plug  
High Pressure  
Model 5LPN**



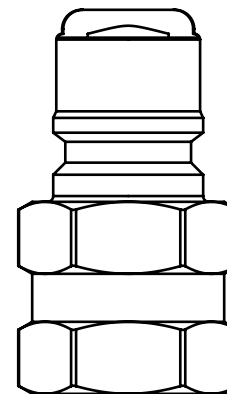
**1/4"-18 NPT  
MBS#401111**

**3/8" Male QD Plug  
Model 3/375**



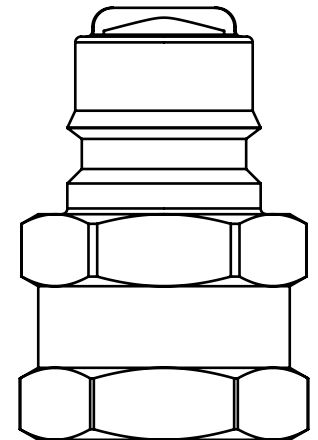
**MBS#401207**

**1/2" Male QD Plug  
Model 4/500**



**MBS#401506**

**3/4" Male QD Plug  
Model 5/750**



**MBS#401606**



This drawing and the information it contains are proprietary and confidential. Disclosure or copying requires the written approval of:

**MB Sturgis, Inc.**  
535 Fee Fee Road  
Maryland Heights, MD 21043  
(314) 291-6665

Unless Otherwise Specified  
.X +/- .015  
.XX +/- .010  
.XXX +/- .005

Angles +/- 1 Deg  
Concentricity +/- .010  
Break Sharp Edges .005 R/Chamfer  
All Dimensions Are In Inches

Quality Assurance Provisions Sampling Plan ANSI Z1.4  
Attribute +.005 >+/- .005 <-+/- .005 Go Ring No GO Ring Surface  
AQL 1.0:2 2.5:2 .65:1 2.5:4 6.5:4 2.5:4

Material: See Individual Part Drawings

Drawn By: DAG

Checked By:

Date: 04-28-2009

Date:

Title: M. B. Sturgis  
Common Thread and Fitting Guide

Scale: 1:1

Part Number: 600070

Rev: A00